



# TEKAPUR

## PU - pena Gun grade Mega 65 winter



TEKAPUR PU - foam Mega 65 winter Gun grade is a one component polyurethane foam hardening by air humidity, suitable for use with guns. The final volume of the hardened foam is 65 l, which is 40% more than with the normal PU-foam. It can be used at low temperatures up to -10°C.

### PROPERTIES

TEKAPUR PU - foam Mega 65 winter Gun grade guarantees good heat and sound insulation. It adheres to most building materials like wood, concrete, brick, metal, aluminium, but not to polyethylene, silicone and PTFE. It can be used at low temperatures up to -10°C.

The advantages of using a gun PU - foam:

- exact dosage - economical consumption
- easier to handle and work with the PU - foam
- no leaking or dripping from the nozzle
- less cleaning
- quick can replacement

### USE

It is used in building industry for sealing, filling, insulating, fixing, installing and mounting (windows and door frames). Greater volume allows you to do more with just one can, which means less frequent can changes and lesser time consumption.

### TECHNICAL DATA

Volume:		till 65 l (free foamed) (870 ml)
Specific gravity:		13 - 15 kg/m <sup>3</sup>
Application temperature:	-10°C till 25°C (surface),	min. -5°C (can)
Tack free time:	18°C/60% RH	8 - 10 min
Cutting time:	Ø=3cm, 18°C/60% RH	20 - 25 min
Hardening time:		1,5 - 5 hours, depending on temp. and humidity
Temperature resistance:		-40 to +90°C
Dimensional stability:		max. -1%
Water absorption:	DIN 53428	max. 1 vol. %
Compression strength:	DIN 53421	0,04 - 0,05 MPa
Tensile strength:	DIN 53455	0,07 - 0,08 MPa
Elongation at break:	DIN 53455	20 - 25%
Flammability class:	DIN 4102, part 1	B3

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## APPLICATION

Surfaces should be clean, free of dust, grease and other impurities. Dry and porous surfaces should be moistened with water. Before use shake can thoroughly with the valve upside down and screw it onto the gun. Press the trigger and let the foam flow through (ca. 2 seconds). This fills the foam into the extension tube. The pistol is now ready for use. During foam application hold the pistol with the can in vertical position. The output of the foam can be regulated with the trigger and controlled with the adjustment screw on the back side of the gun. When replacing the can, shake the new can vigorously, unscrew the empty can and immediately replace it with new foam can. The can replacement has to be fast to prevent that PU-foam can harden in the adapter. Hardened PU-residues in front of the nozzle can be removed only mechanically. At short work interruptions (less than 48 hours) the can can be left screwed onto the gun, but screw on the back side of the gun must be tightened. The can must be under pressure, otherwise the foam will harden in the gun. At longer work interruptions, clean the gun with the TEKAPUR cleaner. It should be considered that the foam expands 2 - 3 times its original volume. If you are filling a gap wider than 5 cm, work in layers. Apply the second layer once the first one has hardened. You can speed up the process of hardening by spraying the foam with water. Once the foam has hardened, cut it with a sharp knife and finish with plastering, covering, painting,... If you do not use the entire can, clean the valve with the TEKAPUR cleaner or acetone. Hardened foam can be removed with the APURSIL cleaner or mechanically. **Cured foam must be protected against UV.**

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## PACKAGING

- aerosol can of 870 ml

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## STORAGE

12 months (0°C to +20°C)  
Higher temperatures shorten storage life.  
Can must be in vertical position!

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## SAFETY PRECAUTIONS

Content: diphenylmethane-4,4-diisocyanate

**R phrases:**

Harmful by inhalation. Irritating to eyes, respiratory system and skin. Limited evidence of a carcinogenic effect. May cause sensitisation by inhalation and skin contact. Harmful: danger of serious damage to health by prolonged exposure through inhalation. May cause long-term adverse effects in the aquatic environment. May cause harm to breastfed babies.

**S phrases:**

Keep out of the reach of children. Do not breathe spray. After contact with skin, wash immediately with plenty of water and soap. Wear suitable protective clothing and gloves. If swallowed, seek medical advice immediately and show this container or label. Use only in well-ventilated areas.

**Additions:**

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material. Keep away from sources of ignition - No smoking.

Persons already sensitised to diisocyanates may develop allergic reactions when using this product. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used.

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## ATTENTION

The information supplied is accurate to the best of our knowledge and is based on reliable tests and practical experiences. Properties quoted are intended, as a guide and do not therefore constitute a specification. You should thoroughly test any application to be sure that product corresponds to the required performances.